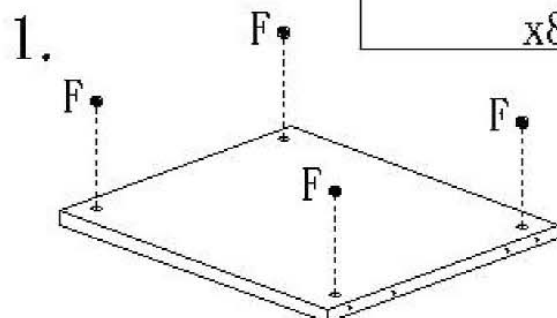
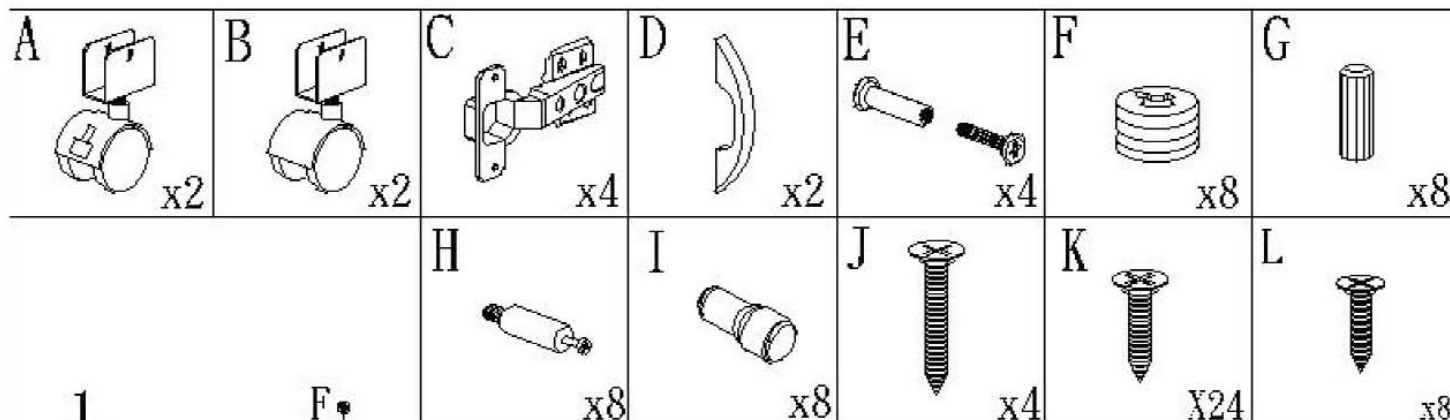
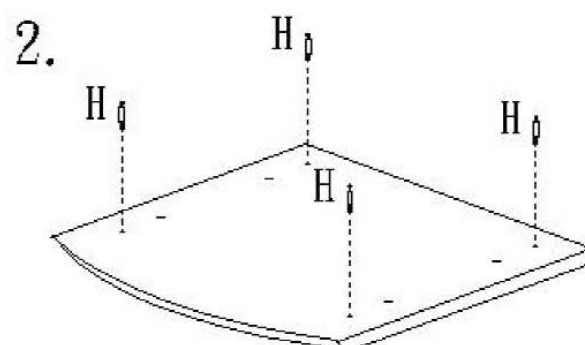


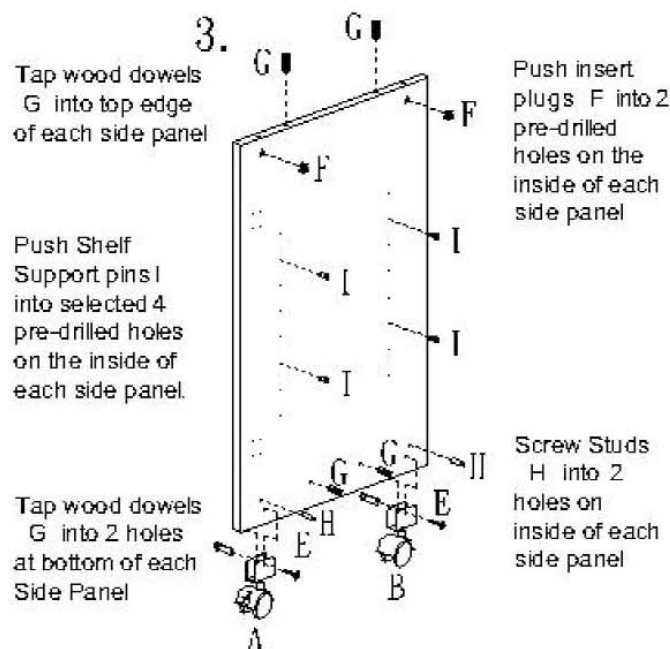
Assembly Instructions



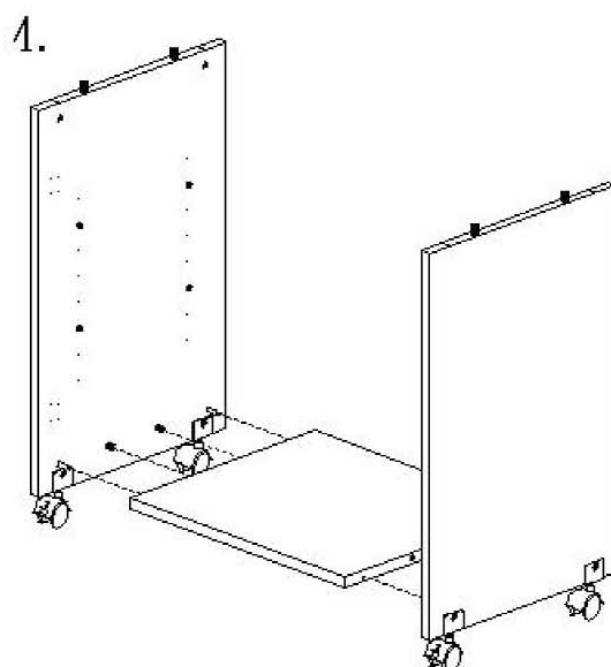
Push 1/4 turn insert plugs F into 4 pre-drilled holes on the top side of bottom shelf



Screw Studs H into 4 holes on bottom side of Top Shelf

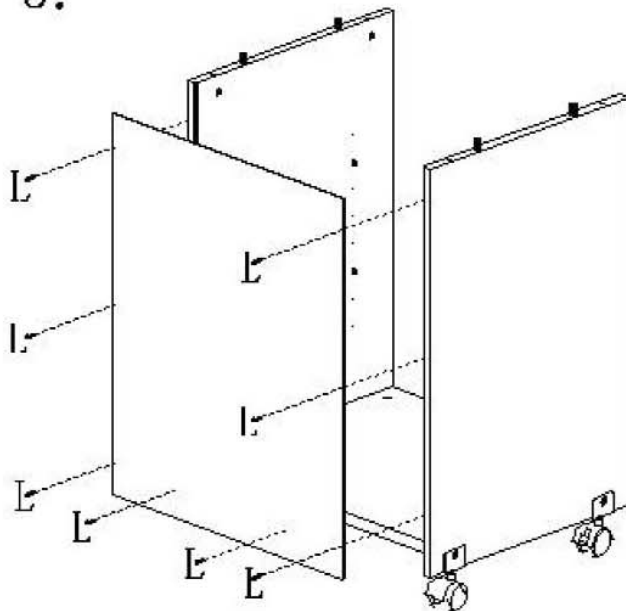


Push Locking Caster "B" on back of each side panel and Caster "A" on front of each side panel. Secure to side panels with bolts and nuts "E"



Assemble each side panel to bottom shelf by pushing Dowels G and Studs H on side panels into holes on edge of bottom panel and into the 1/4 turn inserts F in the bottom shelf. Lock into place by turning the 1/4 turn inserts clockwise with the supplied hex wrench M.

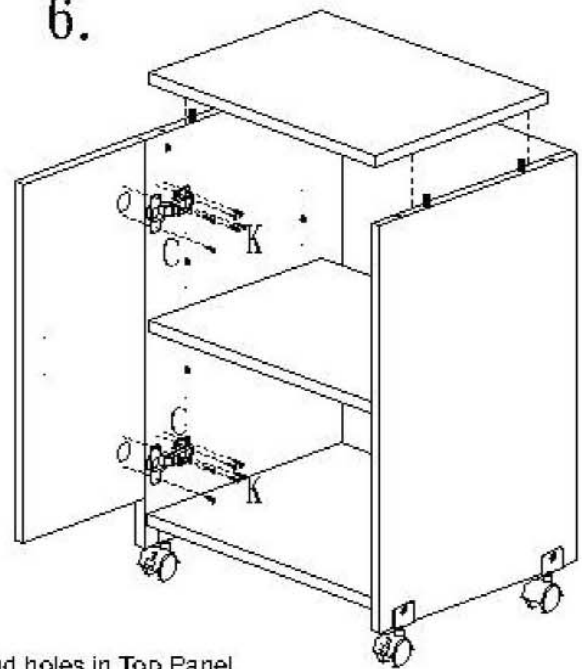
5.



Position Back Panel against bottom and sides and attach with 8 wood screws L.

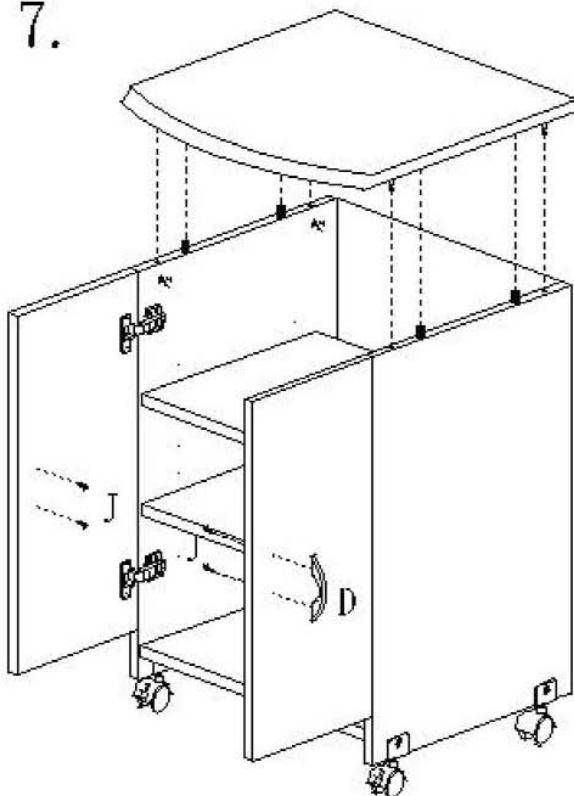
Position the 2 shelves in place on the positioned Shelf Support Pins on the Side Panels

6.



Position the Doors against side panels and attach 2 Hinges C to each door with 4 wood screws K.

7.



Align studs and holes in Top Panel with holes and dowels in top of each Side Panel. Push Top Panel down so that Studs are inserted into 1/4-turn insert plugs. Secure Top Panel by turning 1/4-turn Insert Plugs on side panels to tighten.

Attach Handles D to each door with 2 screws J